

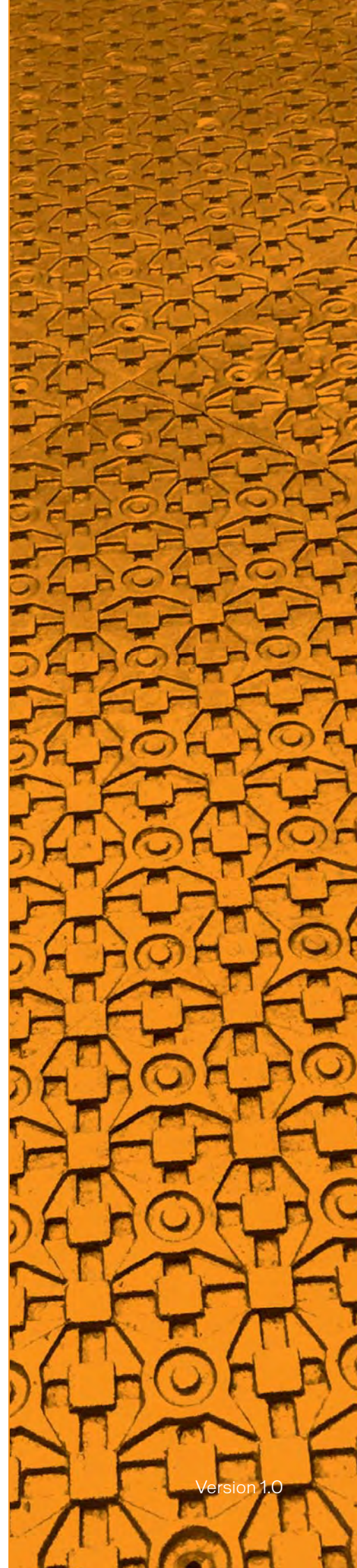
# Ventilation Grilles and Cast Iron Gratings

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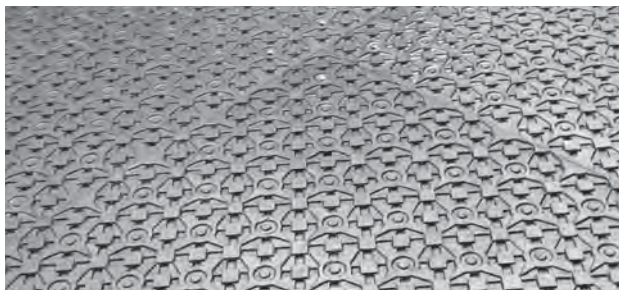


# Ventilation Grilles and Cast Iron Gratings

This is one of our most popular and diverse ranges offering a great alternative to traditional airbricks, plastic grilles or simple steel fabrications. Gratings range from smaller, ornamental 152x152 ventilation gratings to much larger grilles across a myriad of designs.

Smaller gratings and grilles are perfect for heritage properties and we have supplied these to customers throughout the world. These can be used both externally and internally offering a beautiful, aesthetic design with a functional purpose, providing excellent airflow per mm<sup>2</sup>. Please note that smaller ventilation grilles can be used in the exact same manner as an air brick.

Our larger gratings (usually over 600mm in length) are perfect for floor installations, large ventilation runs in churches and conservatories, under floor heating channels, ornate drainage channels or for floor gratings on balconies. Although the designs are classic, we have supplied these to modern developments.



Bespoke gratings supplied by Ballantine Castings

## Purchasing Guide

- Thanks to the traditional moulding techniques used we can create a myriad of different shapes for our larger gratings; mitred edges, kites, winders and rounded gratings are all perfectly possible. This gives our clients great versatility when non-standardised designs are required.
- Drilling can be carried out on all grilles at an extra cost. Prices vary depending on the depth of the gratings.
- Fly mesh can be added to all ventilation grilles at an extra cost. Prices vary depending on the length and breadth of the gratings.
- Toes can be added to each grating on request at an extra cost.
- Fresh air is variable depending on the design of the gratings but the average is 42% free air.
- Final painting is available on these products.
- Large drainage channels can be tar dipped on request.
- Bearers can be manufactured in a range of sizes to suit any grating (please see page 111).
- All castings are hand-made to order using traditional foundry methods and can be produced in grey iron.

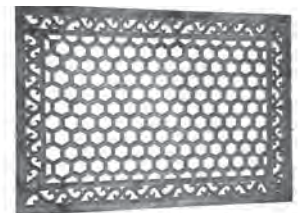
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## G025 Ornamental Honeycomb Grate with Swirl Border

**KEY** WB: With border, OE: Open ended



L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
152	152	10	1.0	0.4	WB
176	176	11	2.0	0.7	WB
202	195	12	2.0	0.7	WB
205	152	10	2.0	0.7	WB
229	152	10	2.0	0.7	WB
229	107	11	3.0	1.1	WB
229	229	11	3.0	1.1	WB
250	205	10	2.0	0.7	WB
305	152	10	2.2	0.8	WB
305	205	11	2.5	0.9	WB
305	229	11	3.0	1.1	WB
305	229	12	3.0	1.1	WB
305	225	11	3.3	1.2	WB
305	305	10	3.7	1.3	WB
355	152	10	2.1	0.8	WB

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
355	255	11	4.0	1.4	WB
380	152	10	2.3	0.8	WB
380	305	10	4.6	1.7	WB
380	380	10	5.7	2.1	WB
382	229	12	4.1	1.5	WB
383	255	10	3.9	1.4	WB
405	255	12	4.9	1.8	WB
405	305	10	4.9	1.8	WB
454	152	11	2.5	0.9	WB
457	232	10	4.2	1.5	WB
457	305	11	6.1	2.2	WB
457	380	11	7.6	2.7	WB
457	457	11	9.1	3.3	WB
510	152	10	3.1	1.1	WB
510	305	6	3.7	1.3	WB

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
510	510	10	10.3	3.7	WB
535	380	11	8.5	3.0	WB
600	457	6	6.5	2.3	WB
610	152	11	4.0	1.4	WB
610	229	12	6.7	2.4	WB
610	255	10	6.2	2.2	WB
610	305	11	8.1	2.9	WB
610	380	12	11.2	4.0	WB
762	229	12	8.3	3.0	WB
762	305	10	9.2	3.3	WB
836	260	10	8.6	3.1	WB
885	380	13	17.4	6.2	OE
900	460	12	19.7	7.1	OE
910	305	12	13.1	4.7	WB
910	457	10	16.3	5.9	WB

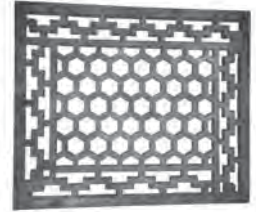
L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
910	535	12	23.2	8.4	OE
912	247	11	9.8	3.5	OE
914	229	12	9.9	3.6	WB
914	240	10	10.5	3.8	WB
914	610	12	26.6	9.6	WB
914	914	12	39.8	14.3	WB
920	305	12	13.3	4.8	OE
920	690	11	27.5	9.9	OE
1033	205	11	9.3	3.3	OE
1035	255	12	12.6	4.5	OE
1085	205	14	11.8	4.2	OE
1220	380	12	22.1	8.0	WB



## Ventilation Grilles and Cast Iron Gratings continued

### G026 Ornamental Honeycomb Grate with Square Shaped Border

**KEY** WB: With border, OE: Open ended



L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
380	305	17	7.8	2.8	WB
450	380	16	10.9	3.9	WB
457	305	17	9.4	3.4	WB
457	380	18	12.4	4.5	WB
610	305	15	11.1	4.0	WB
610	457	15	16.6	6.0	WB
610	457	20	22.1	8.0	WB
610	610	18	26.6	9.6	WB
857	305	12	12.5	4.5	OE
880	152	9	4.8	1.7	OE

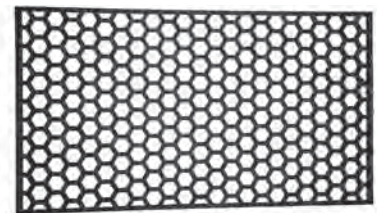
L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
900	305	18	20.3	7.3	WB
914	225	15	12.1	4.4	WB
914	305	12	13.2	4.8	OE
914	305	15	16.6	6.0	WB
914	390	10	14.1	5.1	WB
914	457	18	30.7	11.1	WB
914	470	11	18.7	6.7	WB
915	255	12	11.1	4.0	OE
915	610	10	22.0	7.9	WB
915	610	16	35.0	12.6	WB

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
955	460	18	31.4	11.3	OE
960	255	18	17.5	6.3	OE
1065	152	10	7.0	2.5	OE
970	380	17	25.0	9.0	OE
1020	510	20	41.0	14.8	OE
1023	305	18	22.0	7.9	OE
1042	305	24	30.3	10.9	OE
1044	910	24	90.0	32.4	OE
1050	405	17	28.6	10.3	OE
1052	472	24	47.0	16.9	OE

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
1065	305	12	15.5	5.6	WB
1072	510	17	37.0	13.3	WB
1090	510	20	44.0	15.8	WB
1205	152	12	8.7	3.1	WB
1220	305	15	22.2	8.0	WB
1220	390	10	18.9	6.8	WB
1220	905	20	87.7	31.6	WB

### G027 Ornamental Honeycomb Grate with Simple Border

**KEY** WB: With border, OE: Open ended



L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
229	152	9	1.5	0.5	WB
229	229	10	2.0	0.7	WB
457	305	10	5.5	2.0	WB
507	255	12	6.2	2.2	WB
610	610	15	22.1	8.0	WB

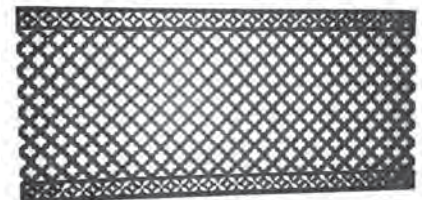
L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
710	660	15	27.9	10.0	WB
825	460	8	12.0	4.3	WB
903	380	14	19.1	6.9	WB
910	602	11	23.9	8.6	OE
914	152	12	6.6	2.4	OE

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
914	280	15	15.2	5.5	WB
978	230	14	12.4	4.5	OE
980	280	15	16.4	5.9	OE
990	305	15	18.0	6.5	OE
1010	177	12	8.5	3.1	OE

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
1020	127	12	6.2	2.2	OE
1020	203	13	10.7	3.8	OE

### G028 Ornamental Quatrefoil Grate with Star Profile border

**KEY** WB: With border, OE: Open ended



L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
355	355	13	6.5	2.3	WB
610	305	13	9.6	3.5	WB
970	330	14	17.8	6.4	OE

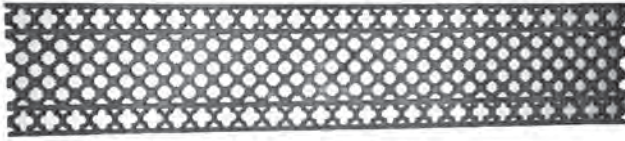
L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
970	457	15	26.4	9.5	OE
970	515	15	29.8	10.7	OE
980	237	13	12.0	4.3	OE

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
980	340	14	18.5	6.7	OE
980	533	14	29.0	10.5	OE
1000	280	14	15.6	5.6	OE

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
1010	355	14	19.9	7.2	OE
1030	255	15	15.6	5.6	OE



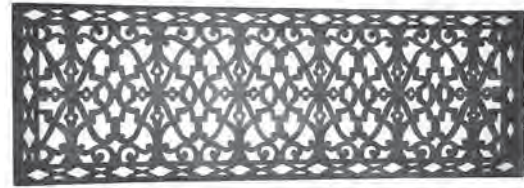
## Ventilation Grilles and Cast Iron Gratings continued



### G030 Ornamental Diagonal Grate with Quatrefoil Border

**KEY** WB: With border, OE: Open ended

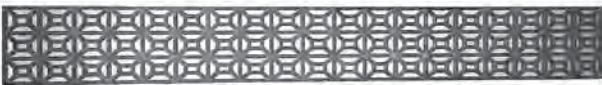
L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
455	305	13	7.2	2.6	OE
610	305	12	8.9	3.2	OE
653	290	13	9.8	3.5	WB
658	290	14	10.6	3.8	OE
658	290	9	6.8	2.5	OE
760	305	12	11.5	4.1	OE
1015	205	12	9.9	3.6	OE
1015	230	12	11.1	4.0	OE



### G031 Ornamental Ecclesiastical Grate with Ornamental Border

**KEY** WB: With border

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
910	203	12	8.8	3.2	WB
910	255	12	11.0	4.0	WB
910	278	10	8.2	3.0	WB
914	229	9	6.1	2.2	WB
914	305	12	10.9	3.9	WB
914	330	10	12.0	4.3	WB
914	355	10	12.9	4.6	WB
914	380	10	13.8	5.0	WB



### G032 Ornamental Spider Web Grating

**KEY** WB: With border, OE: Open ended

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
230	165	7	1.0	0.4	WB
300	100	7	1.0	0.4	WB
305	155	8	1.4	0.5	WB
452	104	8	1.5	0.5	WB
452	113	8	1.9	0.7	WB



### G033 Ornamental Filigree Grating with Plain Border

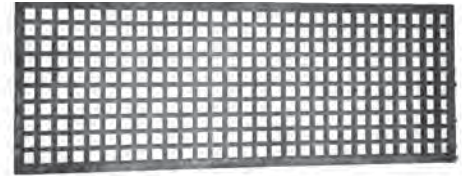
**KEY** WB: With border, OE: Open ended

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
762	305	8	9.4	3.4	WB
914	175	8	6.5	2.3	WB
914	203	8	7.5	2.7	WB
914	230	8	8.5	3.1	WB
914	305	10	11.7	4.2	WB
914	330	8	9.5	3.4	WB
914	355	12	15.6	5.6	WB
914	450	12	19.6	7.1	WB
1100	305	8	10.7	3.8	OE
1100	305	10	13.3	4.8	WB



## Ventilation Grilles and Cast Iron Gratings continued

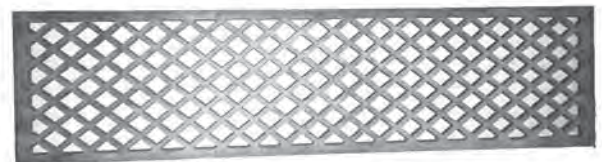
### G034 Square Mesh Grating



L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)					
375	275	8	2.5	0.9	762	229	25	17.0	6.1	914	152	13	7.0	2.5	914	305	13	18.0	6.5	1110	445	10	18.0	6.5
457	457	12	9.5	3.4	762	356	19	30.6	11.0	914	152	16	8.0	2.9	914	305	19	20.5	7.4	1140	230	18	21.5	7.7
480	480	20	29.2	10.5	762	720	12	21.0	7.6	914	152	19	14.0	5.0	914	305	25	29.2	10.5	1140	310	15	23.0	8.3
550	230	15	8.0	2.9	762	762	11	22.0	7.9	914	170	13	12.5	4.5	914	305	32	41.0	14.8	1180	295	18	27.0	9.7
595	280	40	31.9	11.5	778	635	20	42.0	15.1	914	178	11	6.0	2.2	914	305	38	55.6	20.0	1212	385	15	30.0	10.8
595	290	35	30.6	11.0	810	280	12	14.0	5.0	914	178	13	7.0	2.5	914	350	12	13.0	4.7	1219	130	15	11.5	4.1
610	203	12	5.0	1.8	810	280	17	15.3	5.5	914	178	18	13.5	4.9	914	356	13	13.9	5.0	1219	152	13	8.5	3.1
610	200	23	13.0	4.7	825	310	10	15.0	5.4	914	195	14	7.0	2.5	914	356	17	25.0	9.0	1219	180	16	16.5	5.9
610	229	11	5.5	2.0	830	290	14	16.0	5.8	914	203	11	8.3	3.0	914	381	13	16.7	6.0	1219	180	18	18.0	6.5
610	305	13	8.0	2.9	840	310	15	17.5	6.3	914	203	13	9.0	3.2	914	381	16	23.6	8.5	1219	180	20	20.0	7.2
610	305	25	20.8	7.5	845	230	20	19.4	7.0	914	203	18	13.5	4.9	914	381	38	69.4	25.0	1219	203	19	20.0	7.2
610	305	30	30.0	10.8	845	385	12	16.0	5.8	914	210	25	16.7	6.0	914	420	18	34.7	12.5	1219	203	25	21.5	7.7
610	305	38	34.7	12.5	860	230	20	17.0	6.1	914	229	11	8.0	2.9	914	435	40	80.6	29.0	1219	229	13	14.0	5.0
610	457	13	12.5	4.5	860	280	17	15.3	5.5	914	229	13	11.0	4.0	914	457	13	19.0	6.8	1219	229	16	22.0	7.9
610	500	25	36.0	13.0	875	270	12	13.5	4.9	914	229	14	13.0	4.7	914	483	14	21.0	7.6	1219	235	12	14.0	5.0
610	610	13	22.0	7.9	880	230	13	10.0	3.6	914	229	19	18.0	6.5	914	483	20	40.0	14.4	1219	305	13	15.5	5.6
610	610	19	36.1	13.0	880	256	13	12.0	4.3	914	229	25	33.3	12.0	914	508	38	91.7	33.0	1219	305	18	26.0	9.4
625	625	20	36.5	13.1	880	356	14	15.5	5.6	914	250	40	44.4	16.0	914	533	13	34.0	12.2	1219	305	19	29.0	10.4
635	635	20	39.0	14.0	890	310	12	13.5	4.9	914	254	13	11.1	4.0	914	550	16	36.0	13.0	1242	310	12	14.0	5.0
635	635	25	44.4	16.0	900	200	12	4.0	1.4	914	254	19	16.7	6.0	914	560	18	35.0	12.6	1277	914	25	16.6	46.0
640	178	18	11.1	4.0	914	95	8	3.5	1.3	914	254	25	27.5	9.9	914	586	12	30.0	10.8	1283	914	25	135	48.6
663	520	20	25.0	9.0	914	102	6	3.0	1.1	914	279	13	11.1	4.0	914	605	35	88.9	32.0	1300	385	20	6.3	17.5
680	635	18	29.0	10.4	914	102	11	4.5	1.6	914	279	19	18.1	6.5	914	620	20	50.0	18.0	1360	465	18	76.0	27.4
695	695	18	33.5	12.1	914	127	11	5.5	2.0	914	285	20	19.4	7.0	914	625	11	30.0	10.8	1525	185	15	20.5	7.4
750	305	18	38.0	13.7	914	135	10	7.0	2.5	914	290	25	27.8	10.0	1130	460	18	47.0	16.9					
762	190	20	9.5	3.4	914	138	11	5.0	1.8	914	300	12	12.5	4.5	1060	435	15	33.0	11.9					
762	229	16	12.0	4.3	914	152	11	6.0	2.2	914	305	11	12.0	4.3	1070	914	20	89.0	32.0					

### G035 Diamond Mesh Grating

**KEY** WB: With border, OE: Open ended, O1E: Open 1 end, O4S: Open 4 sides



L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type	L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type	L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type	L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type	
457	205	12	3.5	1.26	WB	820	430	12	12.5	4.5	OE	914	229	10	8.5	3.06	WB	914	610	12	28.5	10.26	WB	
610	100	20	5.0	1.8	WB	845	135	12	3.0	1.08	OE	914	229	15	9.7	3.5	WB	1040	230	18	17.5	6.3	OE	
610	457	13	9.5	3.42	WB	914	75	6	2.5	0.9	WB	914	229	19	16.5	5.94	WB	1220	229	18	22.5	8.1	WB	
610	610	13	19.0	6.84	WB	914	75	10	3.5	1.26	WB	914	229	25	19.0	6.5	WB	1219	305	19	28.0	10.08	WB	
714	75	8	2.5	0.9	O1E	914	102	10	3.5	1.26	WB	914	254	13	11.5	4.14	WB	1220	360	18	34.0	12.24	WB	
762	75	6	2.0	0.72	WB	914	130	12	4.0	1.44	O1E	914	295	14	15.0	5.4	WB	1219	460	20	42.0	15.12	WB	
762	102	12	4.5	1.62	O1E	914	152	10	5.0	1.8	WB	914	305	12	15.0	5.4	WB	1219	610	18	64.0	23.04	WB	
762	255	18	12.5	4.5	WB	914	152	13	8.0	2.88	WB	914	305	19	22.0	7.92	WB	1219	610	25	74.0	26.64	OE	
800	229	10	7.5	2.7	OE	914	180	12	7.5	2.7	WB	914	305	24	23.0	8.28	WB	1345	275	14	19.0	6.84	O4S	
820	152	12	7.0	2.52	OE	914	190	18	12.0	4.32	WB	914	356	19	25.0	9	WB	1040	610	14	32.5	11.7	O4S	
820	280	12	12.0	4.32	OE	914	198	12	8.0	2.88	WB	914	381	31	45.8	16.5	WB							



## Ventilation Grilles and Cast Iron Gratings continued



### G036 Diagonal Mesh Grating

**KEY** OE: Open ended, O4S: Open 4 sides

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
500	340	8	5.0	1.8	-
610	205	18	8.0	2.9	-
610	465	12	12.0	4.3	-
610	610	25	41.5	14.9	-
644	320	12	9.0	3.2	-
739	365	14	12.0	4.3	-
787	355	12	11.0	4.0	-
805	565	14	25.0	9.0	-
810	282	18	19.0	6.8	OE
836	610	18	36.0	13.0	OE
864	152	25	14.0	5.0	OE
864	190	25	17.5	6.3	OE
914	152	11	6.5	2.3	-
914	152	19	13.5	4.9	-
914	152	25	16.5	5.9	-
914	229	18	17.0	6.1	-
914	229	24	21.0	7.6	-
914	254	19	18.0	6.5	-
914	305	45	75.0	27.0	OE
914	356	18	25.0	9.0	-
914	356	25	33.0	11.9	-
914	465	20	32.0	11.5	-
914	620	18	40.5	14.6	-
935	190	10	10.0	3.6	-
940	295	18	13.0	4.7	OE
995	215	30	34.0	12.2	-



### G037 Straight Bar Grating

**KEY** OE: Open ended

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
455	455	15	15.0	5.4	-
596	300	10	14.0	5.0	-
590	365	65	38.5	13.9	-
600	295	12	7.5	2.7	-
610	203	38	22.0	7.9	-
610	295	45	23.0	8.3	-
610	305	25	38.0	13.7	-
610	305	64	56.0	20.2	-
738	190	12	7.5	2.7	OE
750	300	30	27.0	9.5	-
750	450	75	102	36.0	-
762	280	51	50.0	18.0	-
762	305	30	48.0	10.0	-
762	605	50	50.0	18.0	-
900	440	70	122	43.9	-
914	45	12	3.5	1.3	-
914	76	13	4.0	1.4	-
914	100	12	3.0	1.1	-
914	135	8	4.5	1.6	-
914	140	10	4.5	1.6	-
914	152	13	7.0	2.5	-
914	152	19	10.5	3.8	-
914	152	32	20.0	7.0	-
914	152	38	21.0	7.6	-
914	178	13	7.5	2.7	-
914	203	19	12.5	4.5	-

### G038 Straight Bar Concaved

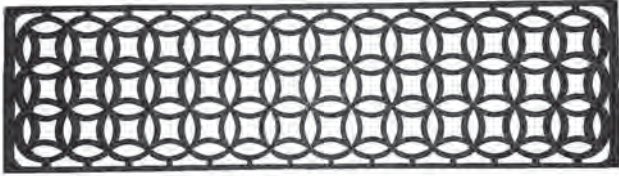
L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
914	152	38	27.0	9.72
914	229	51	48.0	17.28
914	305	65	53.0	19.08

### G039 Fish Bellied Grating

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
914	305	24mm on edges (31mm at centre)	38.0	13.68
914	381	25mm on edges (38mm at centre)	49.0	17.64

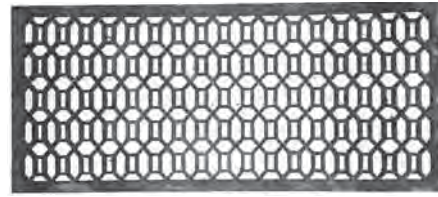


## Ventilation Grilles and Cast Iron Gratings continued



**G040** Circular design Grating

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
970	390	14	22.0	7.9
792	400	14	18.5	6.7
745	200	14	8.7	3.1



**G041** Hexagonal Design Grating

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)	Type
810	360	15	17.0	6.1	Open ended
945	385	15	22.7	8.2	Closed
1040	350	15	22.7	8.2	Closed



**G042** Thistle Grating

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
1258	180	8	7.5	2.7



**G043** Oval Design Grating

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
455	250	12	5.6	2.0



**G044** Daisy Chain 1 - Open Ended

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
1200	120	10	6.0	2.2

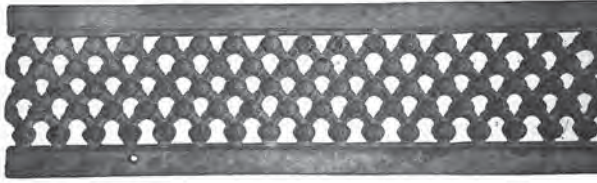


**G045** Daisy Chain 2 - Closed

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
355	215	10	3.1	1.1

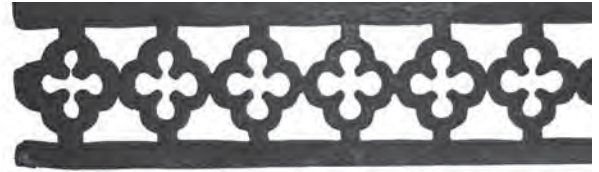


Ventilation Grilles and Cast Iron Gratings continued



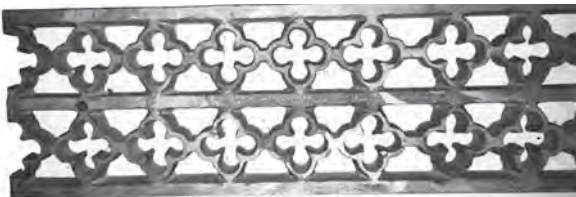
**G046 Daisy Chain 3 - Open Ended**

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
1070	125	8	4.5	1.6



**G047 Single Quatrefoil - Open**

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
1040	80	10	3.0	1.1



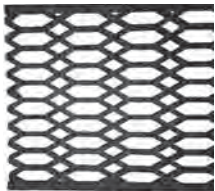
**G048 Double Quatrefoil - Open**

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
900	120	15	6.4	2.3



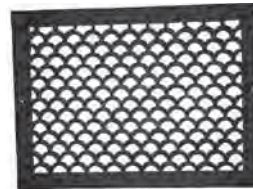
**G049 Floral Grating - Closed**

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
1070	130	10	5.8	2.1



**G050 Rhombus Grating - Open**

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
900	385	15	19.0	6.8
900	460	15	22.8	8.2
900	540	15	26.8	9.6



**G051 Oval Grating - Closed**

L (mm)	W (mm)	D (mm)	CI (kg)	Alu (kg)
340	250	6	3.0	1.1







# Cast Iron Bearers for Gratings

Cast iron bearers can be supplied to suit all manner of gratings no matter what the length or the depth. These are perfect for long channel runs, especially for drainage units. Bearers can be supplied with or without lugs offering our customers a far more attractive and durable alternative to steel angles.

### Purchasing Guide

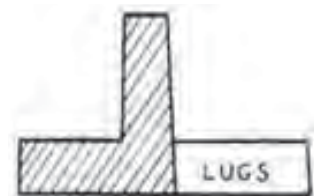
- Ensure the width and depth of the channel is calculated with both the grating and the bearing in mind.
- Lengths of the bearers can be altered to suit.
- Fixing lugs should be simply concreted or mortared in leaving a long standing fixing method.
- Final painting is available on these products.
- All castings are hand-made to order using traditional foundry methods and can be produced in grey iron.

**ORDER TODAY!**

CALL: +44 (0)1506 822 721



G052 Angle



G053 Angle with lugs

### G052/53

Height (mm)	Width (mm)	Height (mm)	Width (mm)
914	13	914	50
914	20	914	64
914	25.4	1219	13
914	32	1219	20
914	38	1219	25.5

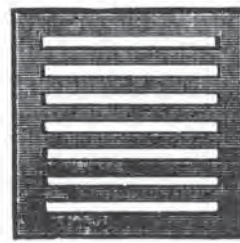
# Simple Drainage Grilles

A more simply designed range perfect for smaller exterior drainage made in durable cast iron.



### M127 Round Drain Grates in Grey Iron

Thickness (mm)	Diameter (mm)	Thickness (mm)	Diameter (mm)	Thickness (mm)	Diameter (mm)
10	75	10	240	13	180
10	90	10	255	13	190
10	100	10	265	13	205
10	115	10	280	13	230
10	125	10	290	13	255
10	104	10	305	13	265
10	150	13	75	13	280
10	165	13	90	13	290
10	180	13	100	13	305
10	190	13	125	19	305
10	205	13	140	19	355
10	215	13	150	19	380
10	230	13	165		



### M128 Square Drain Grates in Grey Iron

Thickness (mm)	Size (mm Sq)	Thickness (mm)	Size (mm Sq)	Thickness (mm)	Size (mm Sq)
10	100	10	230	13	180
10	115	10	240	13	205
10	125	10	255	13	230
10	140	10	265	13	255
10	150	10	280	13	305
10	165	10	305	13	355
10	180	13	100	25	150
10	205	13	150		



# Cast Iron Air Bricks

Similar to ventilation grilles but specifically designed to be recessed into walls. We have been casting traditional air bricks for over 100 years since the 1820s for both individuals and commercial customers.

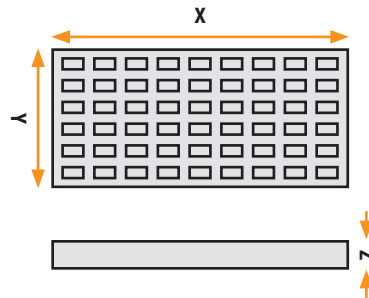
All of our designs in this range are made from authentic heritage patterns that we have collected since the 1820s. These offer a beautiful and practical solution to venting any property and are available in a number of sizes.

We have the flexibility in our traditional moulding processes to supply from 1 to 1000 items per order so please get in touch with any enquiry.

## Purchasing Guide

- Standard airbricks are usually 9x3" (229 x 76mm) for most period properties.
- Fly mesh can be added to all air bricks at an extra cost. Prices vary depending on the length and breadth of the gratings.
- Fresh air % is variable depending on the design of the gratings but the average is 46%.
- All airbrick castings are hand-made to order using traditional foundry methods and can be produced in grey iron.

**ORDER TODAY!**  
01506 822 721



## ARB001

Height (mm)	Width (mm)	Depth (mm)
75	230	30
150	235	40
150	305	35
230	230	25
230	460	35
230	610	35
330	460	35
460	460	35



## ARB002 Slotted Airbrick Grating

Height (mm)	Width (mm)	Depth (mm)
229	76	30
229	152	30
229	76	55



## ARB003 Straight Bar Airbrick Grating

H (mm)	W (mm)	D (mm)
229	89	35
229	7	35



## ARB004 Swirl Airbrick Grating

H (mm)	W (mm)	D (mm)
305	152	75



## ARB005 Spiderweb Airbrick Grating

H (mm)	W (mm)	D (mm)
260	210	30
210	205	30



## ARB006 Concentric Circle Airbrick Grating

H (mm)	W (mm)	D (mm)
229	76	50
229	76	30
229	152	30

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